r			Dart Aerospa	ce Lla.
	esday, 8/21/2007 3:40:05 PM m Johnston	ocess Sheet		
Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE	
Job Number	: 34152			
Estimate Number	r : 10804 : NA	Part Number	: D2646	
P.O. Number This Issue	: 8/21/2007 S.O. No. : NA	Drawing Number	· D2646	
Prsht Rev.	: NC ₁₁	Project Number	Alla	
First Issue	: MIX Type : PURCHASED PARTS	Drawing Revision	: NIV	
Previous Run	: 33614	Material	: NIA	
Written By	:	Due Date	: 8/28/2007 Qty:	20 Um: Each
Checked & Appro	oved By : 97010822	<u></u>		
Comment	: ' '			
Additional Produ	ict			
Job Number:				;
Seq. #:	Machine Or Operation:	Description :		
1.0	PACKAGING 1 PAC	KAGING RESOURCE #1		
Comr	ment: PACKAGING RESOURCE #1			4.00
	PULL FROM STK:			
	20X D2646UP B 33288		<u>.</u>	
2.0	D2646UP Aft C	ap-unpainted	!! ## !!! ## !!! ## !	
	1881/8 100 100 100 100 100			
Comn	•	0 Each(s)		
	Aft Cap-unpainted			
3.0	PG PURI	CHASING	11 1113 611 1 1111311111111111111	
Comp	ment: DUDOUACINO			
Comin	nent: PURCHASING			
	PURCHASING ISSUE P.O 4451 CLO71	108124		
	ATELIER DEBOSSELAGE			
	SPRAY PAINT DELFLEET BLUE	(20)		
	CLEAR DELFLEET			
4.0		(AGING RESOURCE #1		
-	1 Partiti and 1 Mai 1 and 1			
Comn	ment: PACKAGING RESOURCE #1	21		
	RECEIVE & INSPECT FOR TRANSIT DAMAGE	FN 17	108/29 69	
5.0		ECT SPRAY PAINT	7	COUNT
				TEX
11.1		-		14201
Comn	nent: INSPECT SPRAY PAINT		cr 2/08/	30
,				
	14			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	By Date		Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				<u>.</u>					
	1								
						;			

Part No:	PAR #:	Fault Category:	NCR: Ye	es No	DQA:	Date:	02/08/3
			QA	A: N/C C	losed:	Date:	

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC		Corrective Action Section B				
		STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng
		*		9				
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NOTE: Date & initial all entries

Date: Tuesday, 8/21/2007 3:40:05 PM Üser: Kim Johnston **Process Sheet** Customer: CC-DAR01 Dart Aerospace Ltd. Drawing Name: BLUE Job Number: 34152 Part Number: D2646 Job Number: Seq. #: Description: Machine Or Operation: ALS71032130 6.0 Insert Comment: Qty.: 40.0000 Each(s) 2.0000 Each(s)/Unit Total: **INSERT** Batch: 7.0 SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Install inserts as per Dwg D2646 INSPECT WORK TO CURRENT STEP 8.0 QC5 WORK TO CURRENT STEP PACKAGING RESOURCE #1 9.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 /mishal ID & STK USING NEW B/N 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES						
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto	
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Part No):	PAR #:	Fault Category:	NC	R: Yes	No DQ	A:	Date:	

		QA: N/C Closed: _					Date:				
NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC	Corrective Action Section B			Varification		A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries